

Datasheet revision 1.3

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Liquid Flux Water Washable in 16oz Bottle

Product Highlights A liquid flux that is non-flammable Low solids Water soluble Highly Activated Organic Acid (OA) VOC Free Ideal for all rework, solder, and de-solder applications Excellent wetting Easily cleaned with water or isopropyl alcohol (IPA) Can be used with Leaded and Lead-Free applications RoHS 3 and REACH compliant



Specifications

Flux Type: Flux Classification: VOC Content: Specific Gravity: Packaging: Shelf Life: Water Washable Liquid Flux (for Leaded and Lead-Free applications) ORM1 (Water Soluble, Must be cleaned off post-use using Water or IPA) VOC Free 1.09 16oz Bottle Refrigerated >24 months, Unrefrigerated >24 months

Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). The liquid flux can be allowed to freeze. Freezing will not degrade this product. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.

Cleaning

This is a water soluble liquid flux, post-use cleaning is required. Clean with water or isopropyl alcohol (IPA).

Conforms to the following Industry Standards:	
J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
RoHS 3 Directive 2015/863/EU:	Yes